

5143

DART AEROSPACE LTD	Work Order:	24405
Description: Mounting Lug	Part Number:	D3040-1
Drawing: D3040 Rev. AB	Qty:	40 20
05.10.03 05.10.03		Multiples of 10

Step	Location	Procedure	By	Date	qty
1	EXPEDITING	Open W/O	SA	05.10.04	20
2	METAL	Cut blanks: 4.25" x 3.48" tol. +/- 0.010" Material: 6061-T6 alum plate 0.188" thick * 1 blank makes 2 parts Batch: M 7584	SA	05.10.27	20
3	HAAS	Machine per folio FA155	SA	05.10.27	40
4	QC	Inspect Level 2	SA	05.10.27	40
5	QC	Inspect Level 8	SA	05.10.27	40
6	METAL	Tumble and deburr rough edges after tumbling	SA	05.10.27	40
7	STORES	Identify and stock	SA	05/10/31	40
8	EXPEDITING	Close W/O Inspection Level 21 Job Cost / Part 3.64 5.45 05/11/03 (40) 19	SA	05/11/01	40
		3.40		05/11/02	40

Rev	Date	Change	Revised By	Approved
A	01.07.16	New Issue	SM	
B	01.11.08	Revised Step 2 and Added Inspection Level 21	SM	EE

7'.0831

Model T6 B0.187x04.000

RELEASED

EE 01.11.08

Step 2, add
1 blank makes
2 parts

SA

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

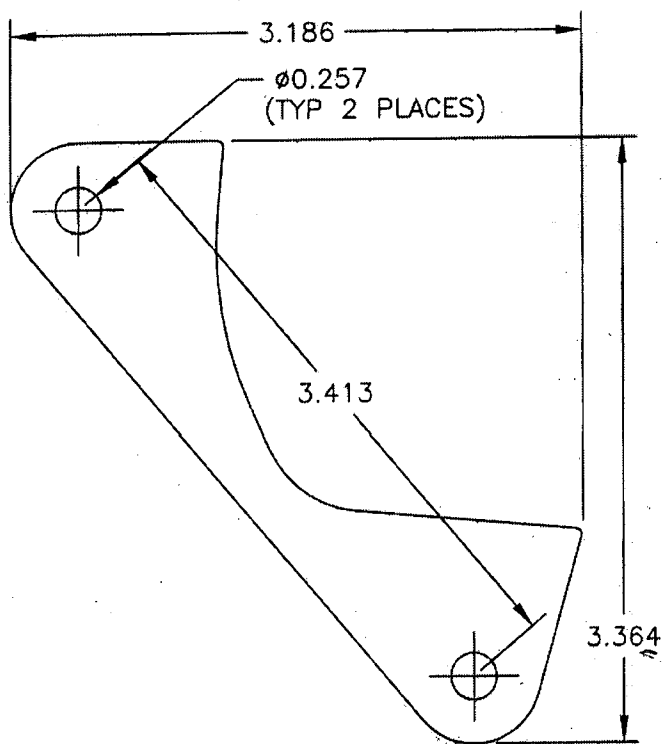
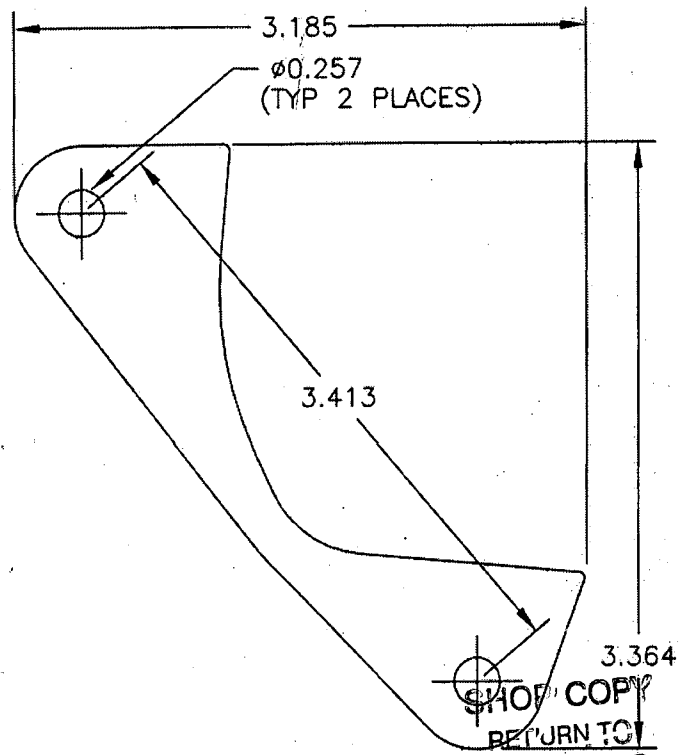
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: 19 Date: 05/11/02

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DART

DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D3040	REV. B SHEET 1 OF 1
DATE 01.09.04		TITLE MOUNTING LUG	SCALE 1:1
A	01.06.27	NEW ISSUE	
B	01.09.04	CHANGED PROFILE 5 DEGREES	

RELEASED
01.09.07D3040-1D3040-3SHOP COPY
RETURN TO
ENGINEERINGUNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER

NO. 24405

NOTES

- 1) MACHINE PARTS PER DRAWING FILE "D3040-B1.DWG"
- 2) MATERIAL: 6061-T6 ALUMINUM (QQ-A-250/11) 0.188 THICK
(REF M6061T6S.188)
- 3) FINISH: NONE
- 4) BREAK ALL SHARP EDGES 0.010 TO 0.020 MAX
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Oct 03, 2005
11:23 am

Work Order No : 0024405
Project Name : D3040-1
Project For : WK543
Work Order Type : Main
Main WO Number :
House Part Number : D3040-1
Description : Mounting Lug
Manufactured : Yes
Amount Req'd : 20
Amount Done : 0
Start Date : 10-03-05
Est Finish Date : 10-30-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

